

## TEK005 VARI-BUILD PRIMER MID GREY GS 3-4

### 1. Introduction

A range of acrylic primers designed to provide a tough, durable and receptive surface for further refinishing coats. This range is also compatible with most automotive finishes including acrylics, celluloseics, alkyds and polyurethanes.

### 2. Where to use

These primers are also suitable for use on most metals and rigid plastics.

### 3. Where not to use

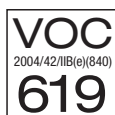
Surfaces previously treated with alkyd paints, without first ascertaining suitability.

### 4. Benefits

- Enhanced covering power
- Excellent adhesion
- Ideal for SMART repairs
- Provides a tough durable protective coating
- Apply to existing paintwork or bare metal

### 5. Physical properties [Primer bases except where stated].

Appearance	Coloured liquids with characteristic paint solvent odours.
pH	Not applicable
Specific Gravity	1.155 – 1.225
Viscosity	500 – 1,500cPs
Non Volatiles % m/m	50 – 60
Active Content % m/m, as supplied	15 – 25
Flammability, as supplied	Extremely Flammable, flash point below -20°C
Composition Data, as supplied	A solvent based solution of an acrylic resin containing a range of pigments, extenders and thixotropes dispersed in a butane/propane/isobutane based propellant.
	Compliant with EU Directive 2004/42/CE
Volatile Organic Content as supplied	Up to 80°C
Service Temperatures	15 - 25°C
Application Temperatures	



### 6. Application Details

Prepare the area to be treated, ensuring freedom from dust, grime, traffic film, greases, oils etc, using TEK038 Universal Degreaser or suitable alternative and allow to dry. Rust, other surface contamination, and loosely adhering matter should be removed using an appropriate grade of wet and dry abrasive paper. Following preparation the surfaces should be further treated with TEK038 Universal Degreaser and allowed to dry. If in doubt about the composition of the substrate, undertake a small test application on an inconspicuous area prior to use to ensure suitability. Shake the can thoroughly for at least two minutes. Repeat shaking at regular intervals during use. Apply sparingly from a distance of 20 – 25cm. Apply 2 to 3 coats as necessary to achieve total and even coverage, leaving at least 15 minutes between each application. Allow at least 24 hours between application of final coating and preparation for any subsequent finishes that may be required. On completion of use, invert can and depress actuator for a few seconds to prevent nozzle blockage.

### 7. Availability

500ml aerosol